

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: Hydraulic Press Brake

MODEL #: 7606

SERIAL #: 8379

DATE RECEIVED:

P/O #:

DATE OPERATIONAL:

COMMENTS:

30 GALLONS 5 GALLON PMS

MONTHLY:

- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Clean and check the back gauge ball screw. Apply a light coat of WD-40 lube.
- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Clean and check the back gauge ACME screw. Apply a light coat of grease lube, as per manual.
- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Check the hydraulic fluid level. Top up as necessary.
- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Inspect the machine, and surrounding area for leaks, or damaged parts. Record, and repair or replace.
- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Ensure all safety devices are working, and are in good condition.
- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Ensure double palm buttons are working and are in good condition.
- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Blow out the radiator cooler and fan, to remove dust and debris.
- ~~J-F-M-A-M-J-J-A-S-O-N-D~~ >Clean brake with an all purpose cleaner, and ensure surrounding area is clean.

INTERVALS:

JUN/ DEC >6 Months: Inspect the condition of the hydraulic oil filter and change if needed. Identify the machine with the next service date.

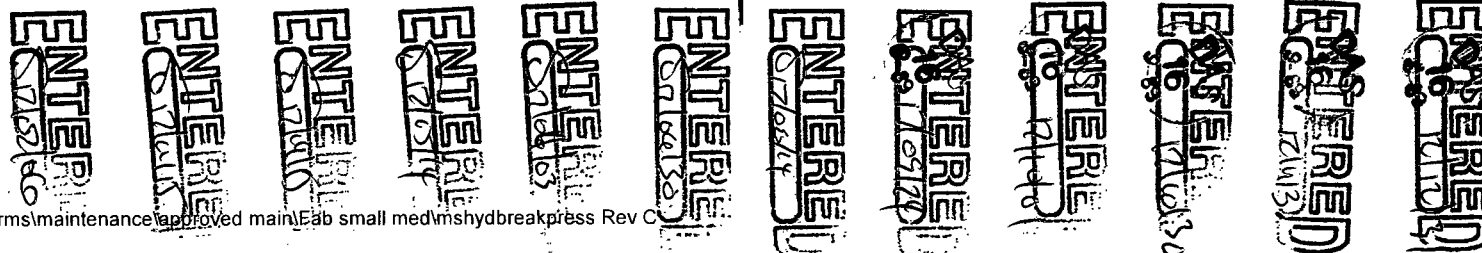
JUN/ DEC >6 Months: Clean and inspect the zirts, and grease the main motor. Identify the machine with the next service date.

12 Months: Replace return line hydraulic oil filter, and change the hydraulic oil. Dispose of in the correct container, marked " OIL " + Air Bleeder

☐ Initial: SB Date: 12/02/03 Identify the machine for the next annual maintenance.

5/21/14

Jan Date:	Feb Date:	Mar Date:	Apr Date:	May Date:	Jun Date:	Jul Date:	Aug Date:	Sep Date:	Oct Date:	Nov Date:	Dec Date:
31 Initial SB	29 Initial SB	04 Initial SB	24 Initial SB	25 Initial SB	28 Initial SB	27 Initial SB	27 Initial SB	17 Initial SB	25 Initial SB	30 Initial SB	20 Initial SB



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Repair Report

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PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: FLO Water Jet

MODEL #: 712207-1

SERIAL #: 349428

DATE RECEIVED:

P/O:

DATE OPERATIONAL:

COMMENTS:

→ HOUR METER NOT WORKING 12-12-22 → JM

Dec. 22 JM

Hydraulic oil not
changed on
waterjet.
Do not know how
yet.

MONTHLY:

- ~~XF-M-A-M-J-A-S-O-N-D~~ >Ensure all safety devices are in good condition, and are working.
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Grease slides inside bellows for the X axis
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Inspect final filtration system pressure, and change filters if required. Note below if filters have been
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Check pump oil level
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Clean bellows with Armorall
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Inspect high pressure lines for leaks and weep holes. Record, if rebuild or replacement is necessary, and identify
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Inspect bleed-down valve for leaks
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Check overall condition of the machine. Clean machine, and surrounding area.
- ~~XF-M-A-M-J-A-S-O-N-D~~ >Blow out & clean the power system.

INTERVALS:

JUN/ DEC > 2000 hours, or 6 months: Change the hydraulic filter in the tank. Record hour reading and identify the

JUN/ DEC > 4000 hours, or 12 months: Change hydraulic oil. Record hour reading and identify the machine for t

Jan. Date: 26	Feb Date: 22	Mar Date: 30	Apr Date: 17	May Date: 25	Jun Date: 27	Jul Date: 26	Aug Date: 21	Sep Date: 27	Oct Date: 24	Nov Date: 28	Dec Date: 23
Initial B	Initial B	Initial B	Initial B	Initial B	Initial B	Initial B	Initial B	Initial B	Initial B	Initial B	Initial JM
ENTERED 2/26/23	ENTERED 2/22/23	ENTERED 3/30/23	ENTERED 4/17/23	ENTERED 5/25/23	Hrs: 3520 ENTERED 6/27/23	ENTERED 7/26/23	ENTERED 8/21/23	ENTERED 9/27/23	ENTERED 10/24/23	ENTERED 11/28/23	Hrs: 3520 ENTERED 12/23/23

Repair Report

ENTERED BY _____

Machine # Serial #	DATE Y/M/D	PO # JOB #	Company Name / Technician	Parts Changed and Part #'s	Brief Description on all work that was carried out
	12-1-6		HANK	FILTERS	CHANGED ALL FILTERS 30.mic 5.mic 1.mic .5mic
	12-2-10		HANK	MAIN PUMP	REBUILD PUMP AND INSTALL
	12-2-21		HANK	REBUILD ON/OFF VALVE	ON/OFF VALVE
	12-2-24				EMPTYED TANK
	12-2-28			CHANGED (MATT) PUMP	
	12-4-12		HANK		CHANGED ALL FILTERS
	12-4-12		HANK		REBUILD ON/OFF VALVE
	12-5-6		HANK		CHANGED PUMP MAJOR LEAK CHANGED ALL FILTER 30.mic 5mic 1.mic .5mic

PERIODICAL PREVENTATIVE MAINTENANCE

MACHINE: **Midwest De-burring**

MODEL #: P3775M

SERIAL #: 2803 0611

DATE RECEIVED:

P/O #:

DATE OPERATIONAL:

COMMENTS:

THERES NO FILTER IN DEBURRING
MACHINES.

Located in top of dust collector to
rear of deburring machine.

WEEKLY:

- >Grease all bearings.
- >Inspect bed raising assembly for debris build-up, and clean.
- >Blow out the inside of the machine to remove dust and debris.
- >Clean outside of the machine.
- >Clean the dust collector filter. **NO FILTER**

MACHINE
NOT WORKING
↓

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
1 By: RB Date: 6	1 By: RB Date: 7	1 By: RB Date: 7	1 By: RB Date: 4	1 By: RB Date: 5	1 By: RB Date: 7	1 By: RB Date: 6	1 By: RB Date: 3	1 By: RB Date: 8	1 By: RB Date: 5	1 By: RB Date: 3	1 By: Jm Date: 8
2 By: RB Date: 12	2 By: RB Date: 9	2 By: RB Date: 8	2 By: RB Date: 12	2 By: RB Date: 11	2 By: RB Date: 13	2 By: RB Date: 11	2 By: RB Date: 8	2 By: RB Date: 14	2 By: RB Date: 10	2 By: RB Date: 9	2 By: Jm Date: 10
3 By: RB Date: 19	3 By: RB Date: 16	3 By: RB Date: 16	3 By: RB Date: 17	3 By: RB Date: 19	3 By: RB Date: 21	3 By: RB Date: 20	3 By: RB Date: 17	3 By: RB Date: 22	3 By: RB Date: 19	3 By: RB Date: 17	3 By: Jm Date: 18
4 By: RB Date: 26	4 By: RB Date: 23	4 By: RB Date: 22	4 By: RB Date: 27	4 By: RB Date: 25	4 By: RB Date: 27	4 By: RB Date: 25	4 By: RB Date: 21	4 By: RB Date: 28	4 By: RB Date: 24	4 By: RB Date: 23	4 By: Jm Date: 23
5 By: Date:	5 By: Date:	5 By: RB Date: 30	5 By: Date:	5 By: Date:	5 By: RB Date:	5 By: Date:	5 By: Date:	5 By: Date:	5 By: Date:	5 By: RB Date: 28	5 By: Jm Date: 23

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PERIODICAL PREVENTATIVE MAINTENANCE

MONTHLY:

- ~~JAN/MAR/JUL/OCT~~ >Inspect drive belt condition and tension. Replace if necessary. Record if replaced.
~~JAN/MAR/JUL/OCT~~ >Inspect the condition of the brakes; brake pads; and brake disc. Blow out with and air blower. Replace if necessary, and record.
~~JAN/MAR/JUL/OCT~~ >Ensure all safety devices work, and are in good condition.

INTERVALS:

6 MONTHS:

- JUN/ DEC >Inspect the hold down rollers. Replace if necessary, and record.
 JUN/ DEC >Inspect the conveyer bed height chain.
 JUN/ DEC >Drain and clean the inside of the dust collector.
 *** Identify the machine for the next service. ***

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Date: 26	Date: 23	Date: 30	Date: 25	Date: 25	Date: 27	Date: 25	Date: 21	Date: 27	Date: 24	Date: 28	Date: 23
Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: RB	Initial: JM

Repair Report

ENTERED BY _____

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